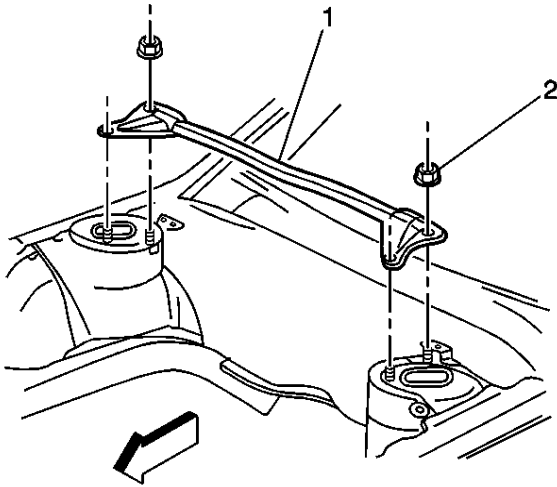


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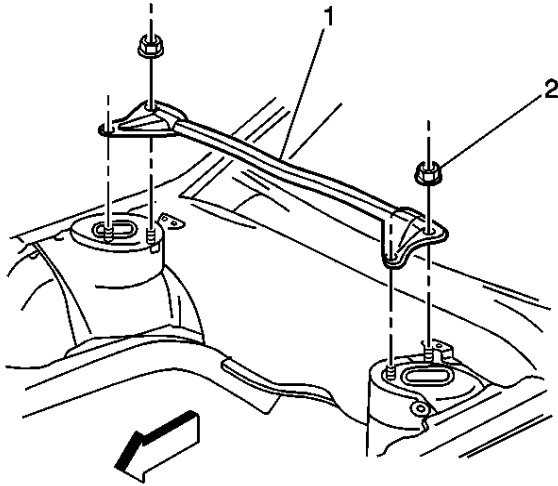
# Brace Replacement - Cross Vehicle

## Removal Procedure



1. Remove the nuts (2) that retain the brace (1) to the strut towers.
2. Remove the cross vehicle brace (1).

## Installation Procedure



1. Install the cross vehicle brace (1).

#### Notice

Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

2. Install the nuts (2). **Tighten**

Tighten the nuts to 28 N·m (21 lb ft).